



Introduction

20 years ago - 1996

- 1981 CSY 44 WT my first BW cruiser
- needed work, but retired w/ time

3 years ago - 2013

- 40 K nm, sailed around Carib and across Pacific
- I wanted less maintenance & motion & more room
- Sherry wanted comfortable computer/office space & more speed
- we started looking at cats as possible future boat

Introduction

Problems –

- find suitable boat at reasonable price in 3rd world
- get both boats together to transfer our stuff
- sell CSY at reasonable price

6 months ago – Jun 2015

- SF 44 came on market in W Malaysia
- went to see it, then bought it
- 2000 nm shakedown trip to PI through terrorist box

Outline

- Blue Water Cruising Boat Features
- Monohulls vs Catamarans
- Catamaran History
- Some Things We Learned
- Explaining Important Cat Characteristics
- Evaluating Common Cat Features
- References & Cautions
- End

Our Desirable Blue Water Cruising Boat Features

- Suitable for long distance voyaging
- Comfortable for extended living aboard
- Substantial load carrying capacity
- Safe at sea or at anchor in a storm
- Substantial fuel & water capacity
- Strong quality build
- Reasonable draft < 6'
- Reasonable Mom/Pop size 40-47'
- Affordable cost

Monohulls vs Catamarans

Monohulls vs Catamarans

- 2000 nm Shakedown Observations
- Internet List of Advantages and Drawbacks
- Safety
- Speed
- Volume & Windage
- Price
- Comfort
- Draft
- Appearance

Cat During 2000 nm Shakedown

- 38 years w/ monohull, 2 years with multihull
- Safer at sea crash blkheads, boat won't sink
- Motoring better speed & fuel economy
- Easier downwind sailing no pole or rolling
- Sailing better speed & little heel
 - normal meals on table, things stay put on counters, minimal stow for sea
- Autopilot much better function, less amps
- Dinghy storage convenient on davits
- Wide decks safer reefing and sail handling
- Able to read and use computer underway

Multihull Advantages	Multihull Drawbacks	
Unsinkable – foam construction and more watertight bulkheads	Usually more expensive, length for length	
Non-heeling environment	Will stay inverted when flipped Bridgdecks can slam if not high enough Not as easy to find dock space-Location dependent Usually performance decreases more rapidly than a monohull when overloaded Windage can be high Quicker motion, especially sailing upwind	
Higher average speeds		
More interior space, 360 degree views, optimized layout		
Shallow draft – safer and more access to harbors, more anchorage possibilities		
Twin engine and twin rudder redundancy		
Safer sail-handling and reefing procedure		
Better interior steering station – often forward facing	Not fleet-friendly racers	
Better protection in cockpit against sun and rain	More maintenance -Age dependent 10	

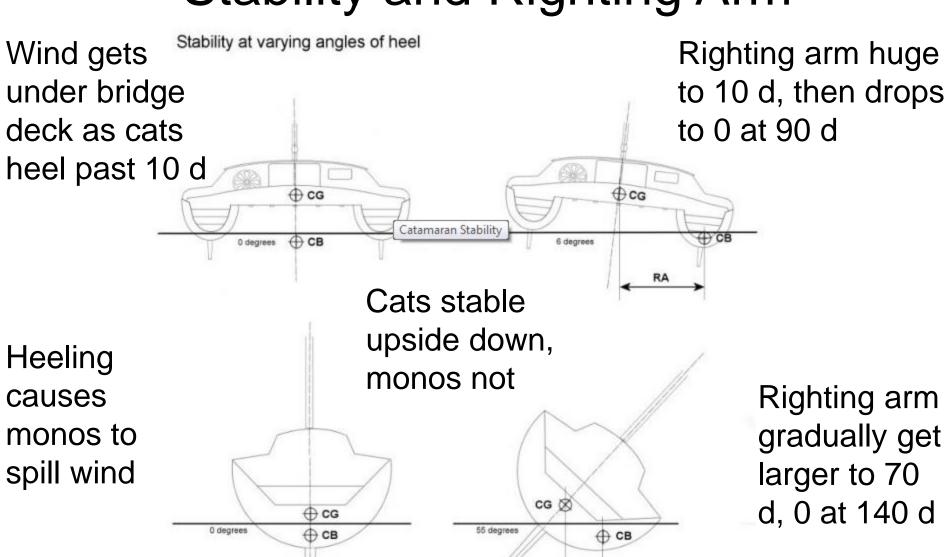
Better autopilot function Ability to beach and access for repairs Better maneuverability in harbor More deck space and user friendly trampoline Better ventilation possibilities via emergency hatches, even in rain More confidence-inspiring for beginners / less seasickness Longer range and more efficient under power Galley-up location Separation and privacy of twin hulls Lower environmental impact - more efficient Dries out upright Easier access from water via transom steps 11 Better dinghy storage on davits between hulls



Safety

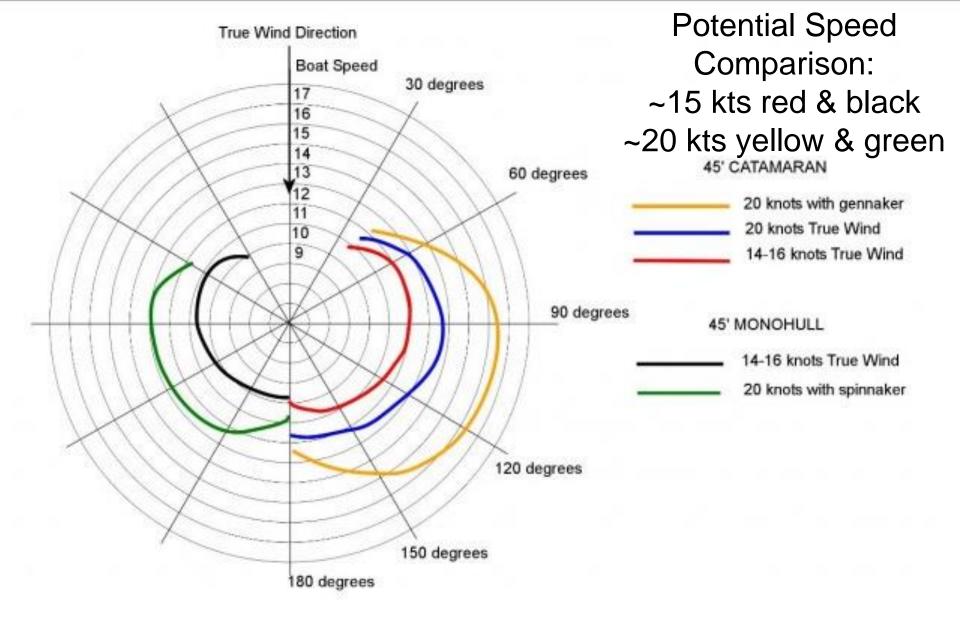
- Cats capsize about as often as monohulls sink but for different reasons:
 - Monos- rolled by big waves, hit something, grounding
 - Cats- overpowered racing or by inattentive crew, flying in winds > 100 kts
- Both types reasonably safe if good design and handled by prudent experienced crew
- Many modern cats won't sink regardless of damage due to thick foam cored hull, waterproof crash compartments, no lead keel
- Cats better stability at anchor or on sea anchor due to wide bridle attachment
- Cat owner mantra Is it better to be upside down on the surface or right side up on the bottom?

Stability and Righting Arm



Speed

- On average modern cats give 20% faster long passage speeds
- Up wind speeds and tacking angle comparable to good cruising monohull
- Up to 40% faster on beam reach & down wind due in part to better, smaller apparent wind angles
- SF 44-
 - Sailing: 6-9 kts w/ 12-18 kts of wind
 - Motoring:
 - ~5.5 kts @ 2K RPM one engine @1.5 lph
 - ~7+ kts @ 2K RPM two engines @ 3.0 lph
 - ~8 kts @ 2.8K RPM two engines @ 5 lph

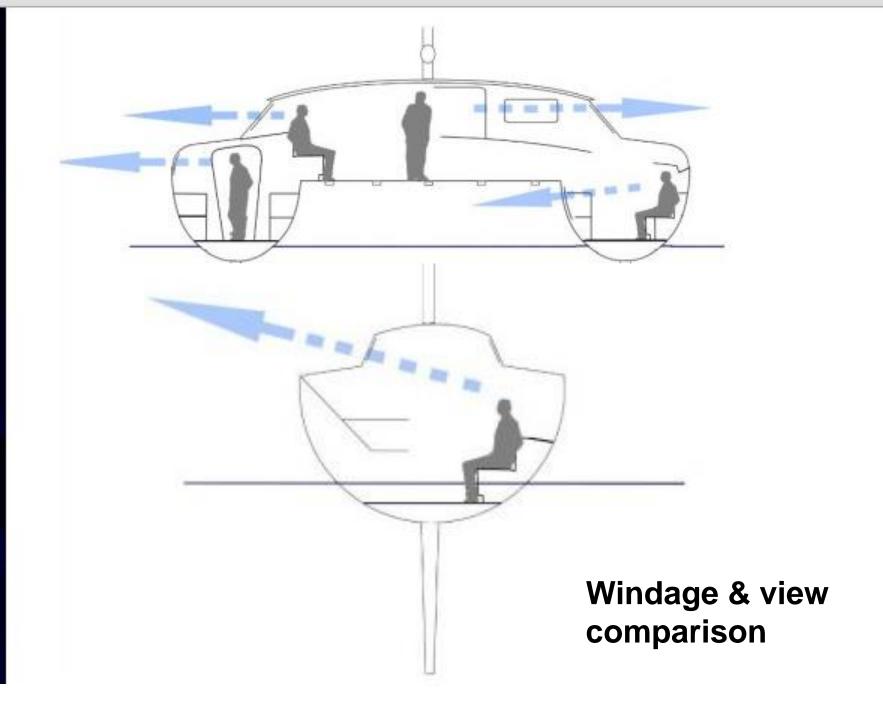


Catamaran speed is relative. Personally, I find, the most important benefit of speed of a multihull is the ability to outrun bad weather. Being able to average 11 knots on a catamaran rather than 8 knots on a



Volume and Windage

- Cats have much more active living space & accessible storage space
- Modern cat has:
 - 40 % more volume as similar length mono
 - similar volume as 10' larger mono
- Cats have less loading capacity than mono
- Cautions:
 - higher topsides and cabin means more windage
 - overloading has serious effect on performance
 - Cats can fly in tropical cyclones (>~100 kts)

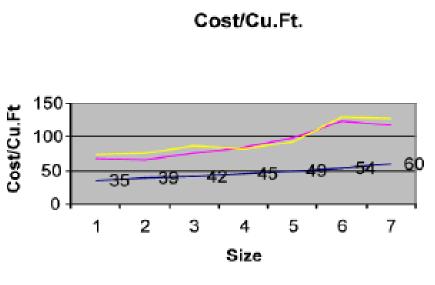


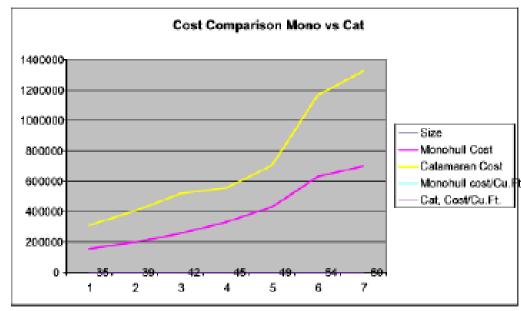
Price

- New cat price per pound higher, price per cu foot same as mono
- Used boat prices variable, depend on age, condition, competition and local market
- Lots of charter cats available overseas at good prices – some work required!
- Buyers must learn to negotiate effectively
- Price examples
 - 38' 1998 FP or 1996 SF 44 cats \$120K
 - 42' 2002? Custom cat \$150K
 - 46' 2002? FP Bahia \$290K

New Catamaran vs Monohull Prices

Start with it's not such an easy comparison. But let's take a shot. The graphs support the idea that catamarans cost more per foot, but about the same as monohulls when you look at "cost/cu. ft." This seems to be born out in our experience—I can tell you that you definitely get more volume in a given size catamaran.





Some people say you can buy a smaller catamaran to get the same space as a monohull you are looking at and in that case the costs get comparable. In addition, don't forget, in a Cat the loads are higher, due to the enormous stability (creating a need for next size larger hardware) and much of the equipment, such as engines, are replicated so you simply have more expense. Look at the graphs to get some idea of what I'm talking about.

Comfort

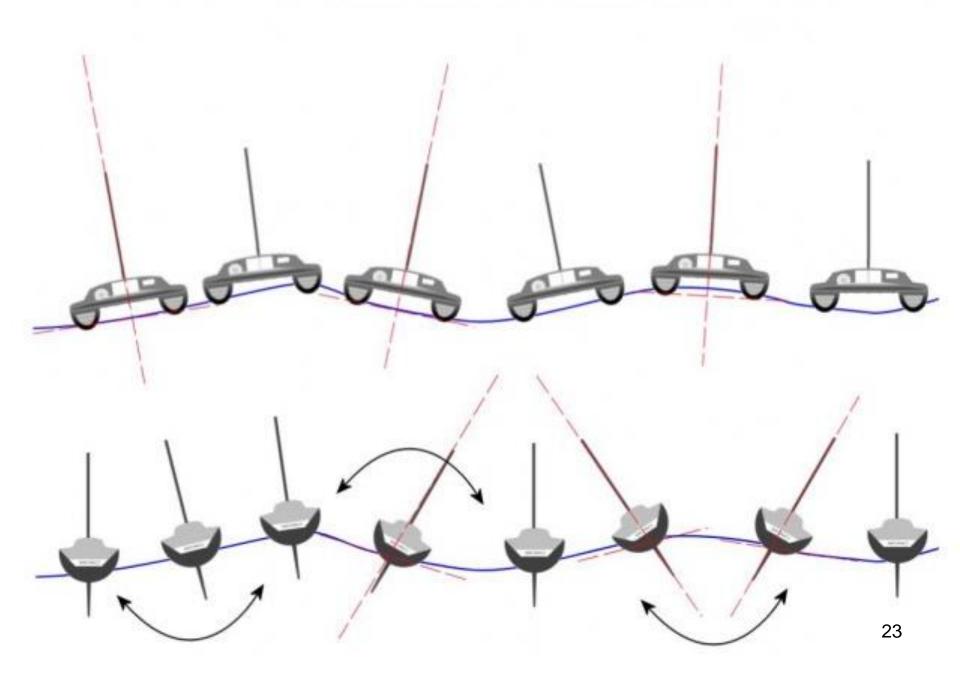
Cats:

- roll & yaw far less in port
- much more room to move about and stand watch
- saloon and cockpit on same level
- visibility in all directions from cockpit & saloon
- ride over seas in jerky motion, but little roll
- never should heel more than ~5 degrees

Monos:

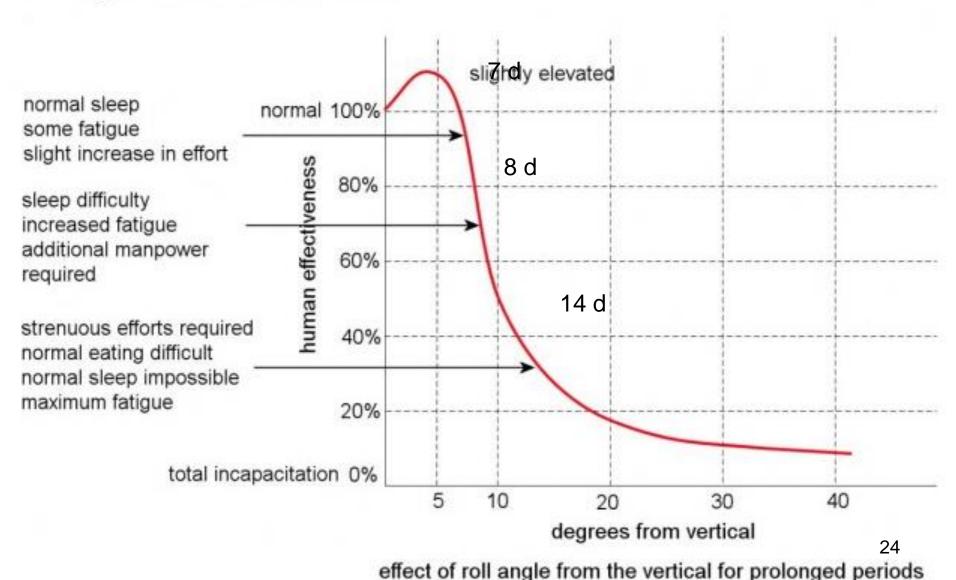
- smoother ride through choppy seas, but can roll
- more even speeds in varying wind

Roll Behavior & Pendulum Effect

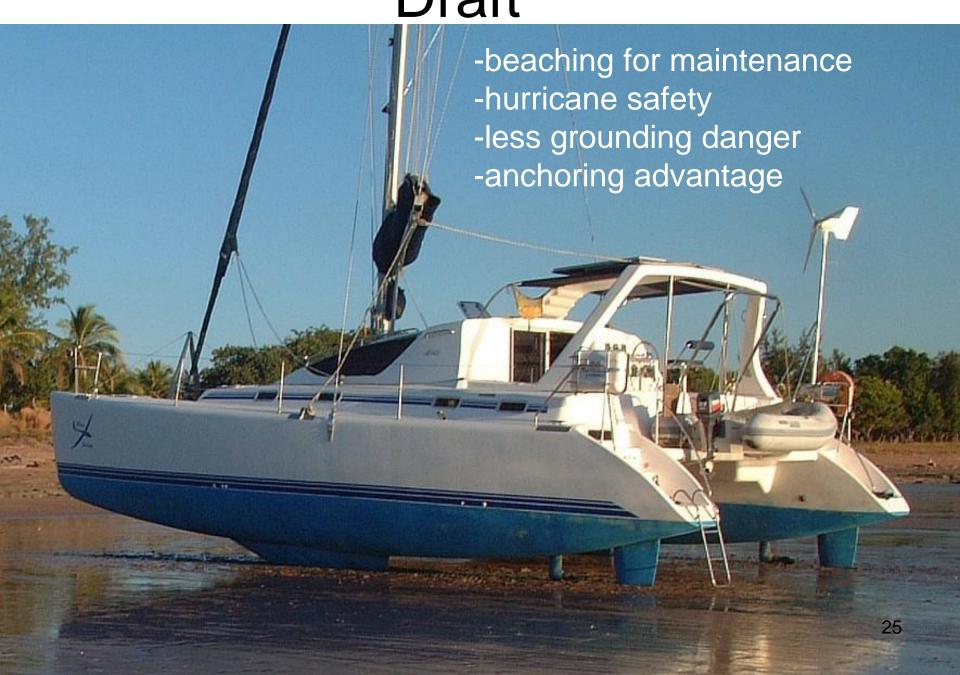


US Navy Fatigue Study

Roll Angle vs. Human Effectiveness



Draft





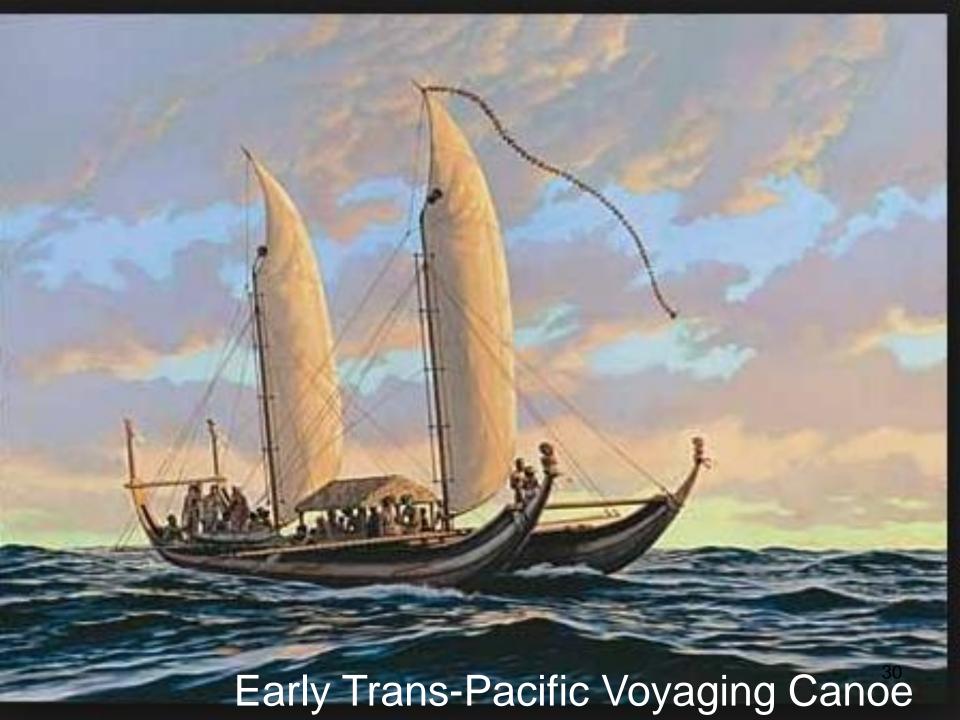


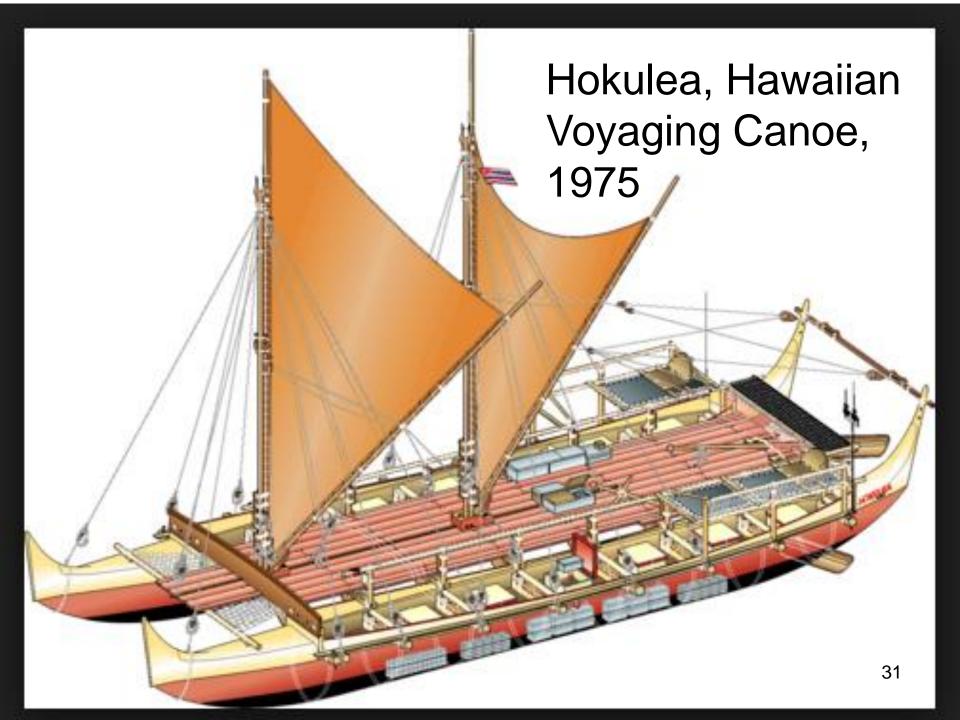
Catamaran Development And Design Evolution

Catamaran Development

- "Thousands of Pacific Islanders have sailed thousands of multihulls in the Pacific for thousands of years"
- 1500 years ago early Polynesian transpacific voyages
- First modern cats by Rudy Chow in late 1940s
- CSK cats started in Hawaii in mid 1950s
- Early 1960s Arthur Piver, father of modern (home built) trimarans
- 1975 Hokulea famous Hawaiian voyaging canoe replica using traditional navigation

29





Rudy Chow and CSK Cats

- 1947 Manu Kai first catamaran modern era
- 1954 Waikiki Surf first ocean racing cat
- 1957 Aikane first CSK design
- 1962 Lanikai first true cruising cat
- 1965 World Cat first cruising cat to circumnavigate



Manu Kai at Waikiki Beach, 1949.



World Cat racing in New Zealand.

Arthur Piver Trimarans

- 24' Nugget
- 30' Nimble
- 1962 35' Lodestar first trans Pacific tri
- Others included Brown, Cross, Horstman, etc

TRIMARANS 1962

A.Y.R.S. PUBLICATION No. 43



TA'ARCA (Deon Kennedic)

CONTENTS

- E. The Limiter Boar Show
- 2. Americal Yacks Research
- 1. The 100h: K Class Caramaran
- 4. Day Sating Trimpran
- 5. A Ministery Tromaren.
- 6. Trans-Pacific Trimarana
- F. The SHAAK V Trimeray
- B. A Hadear and Harris Trimaren

PRICE 11-

- 9. TA'ANDA
- 10. Trident
- 11. American ice Booting
- 12. SEKENDUP

T.L. Lacoust

PRICE \$1.00

=NIMBLE=

30'-0 x 18'-0 x 2'-0



We are sole U.K., European and African concessionaires for Arthur Piver's range of mann-ocean trimarans. Our standard production, NIPSLE, is supplied complete with TERYLENE sols (total area 325 sq. ft.), standers meet rigging, pulpit, CQR anchor and 15 factors of chair, mattresses to thep six, sink, 25 gals, water in galv, task, Cafor gin cooker and bottle, wired for electric light, bilgs pump, etc., etc. All 3 hulls are fibreglassed to deck level, including the undersides of the wings.

PRICE Ready to sail from Great Yarmouth £1,995

3 hulls with crossarms for home builders from £505

 26.0	NUGGER (Day saller)	CPR
	CHARIOT (Rater)	61450
28.4	ENCORE (Sleeps 1)	C1875
12.4	HERALD Gleeps 4.6:	62750
35.4	LODESTAR (Sleepe & E)	£3000
40.4	VICTRESS (Sleeps S)	(386)
	HEDALLION (Sleeps 8)	43994

Write for

COX MARINE 131 FORE STREET, Phone: IPSWICH 57461/2

Agency Export enquiries its ited

36

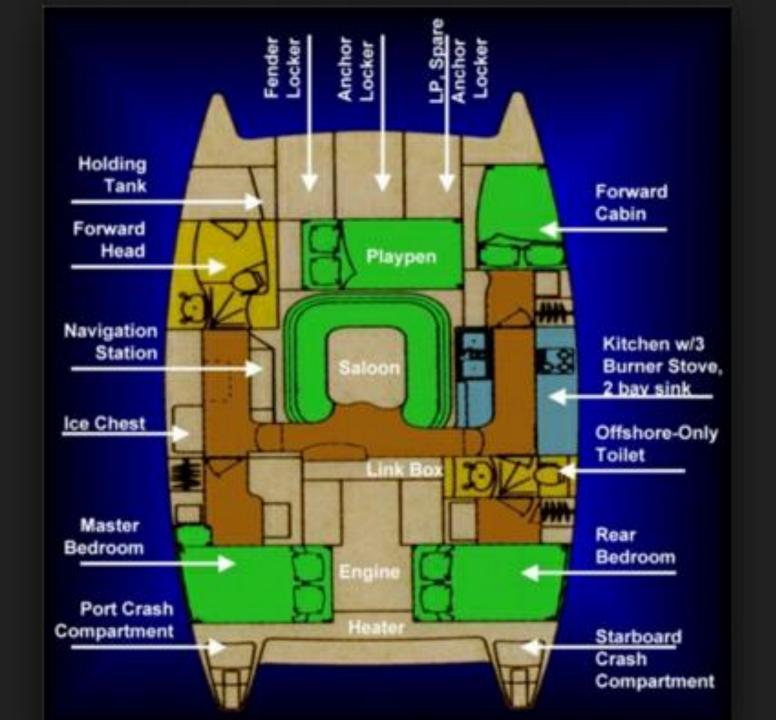


Quick Overview of Cruising Catamarans (38-45' range)

Some Modern Production Cats

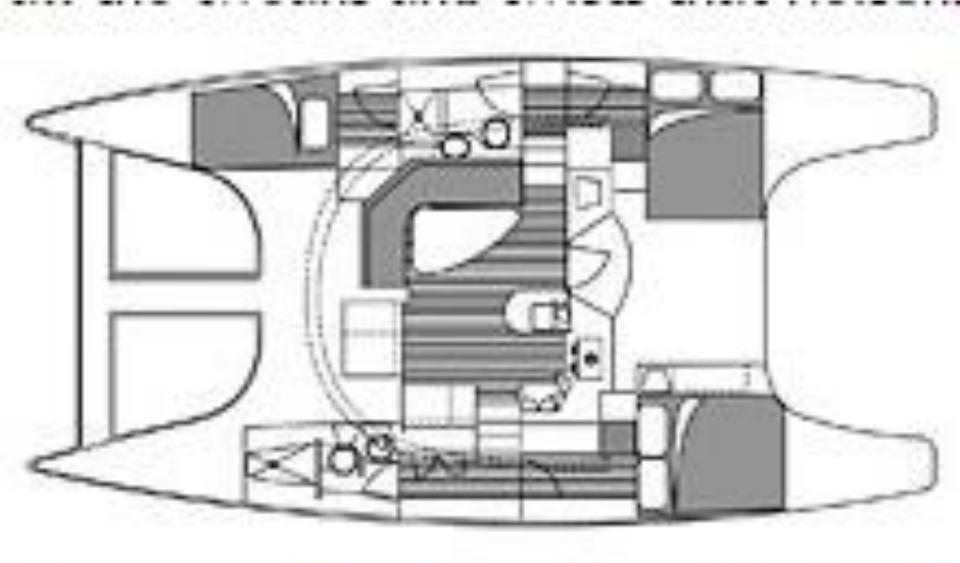
- First Generation: ~1970s present
 - Prout, Gemni, Catalac, CatFisher English
- Second Generation: ~1990s- present
 - Catana France
 - Fontaine Pajot France
 - Lagoon France
 - Atlantic S Africa
 - Leopard S Africa
 - St FrancisS Africa
 - Manta US
 - PDQ/Antares Argentina
 - Many, many others



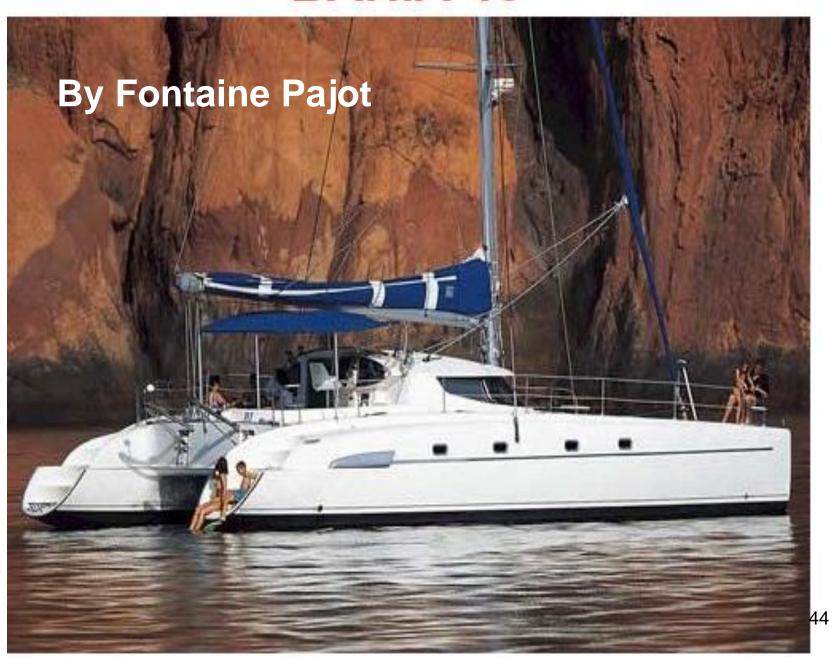


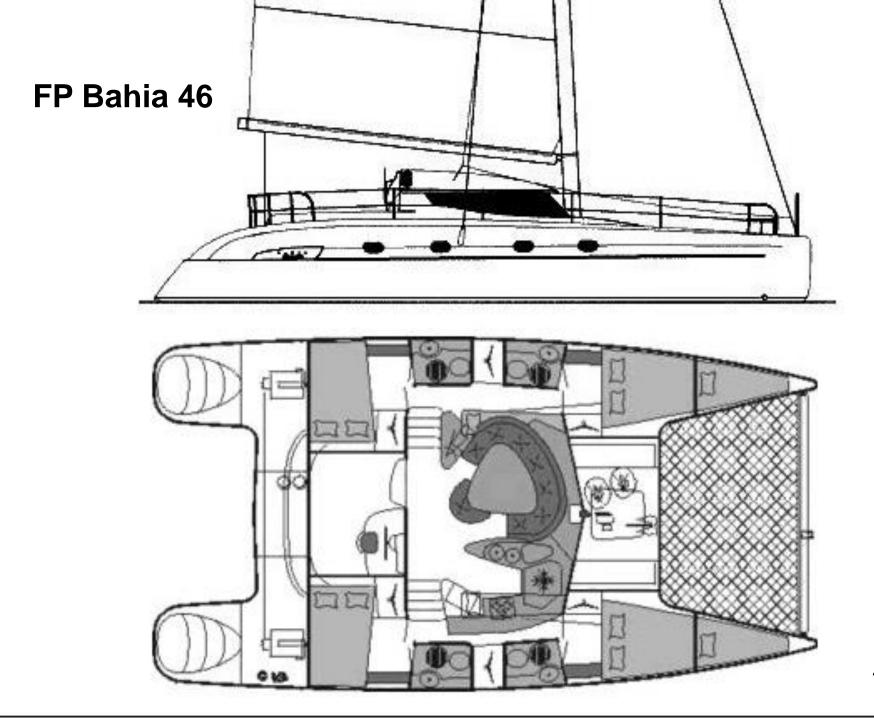


Manta 42



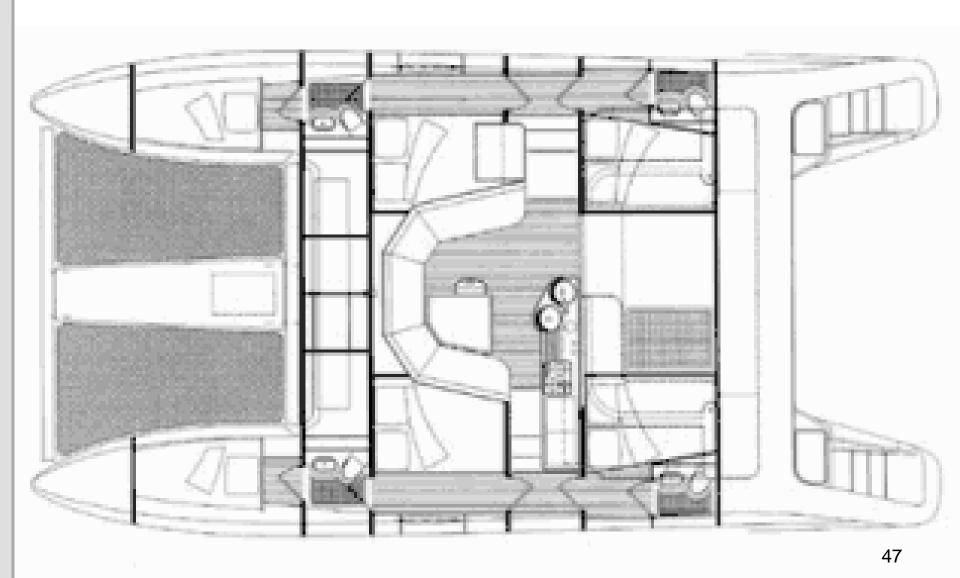
BAHIA 46





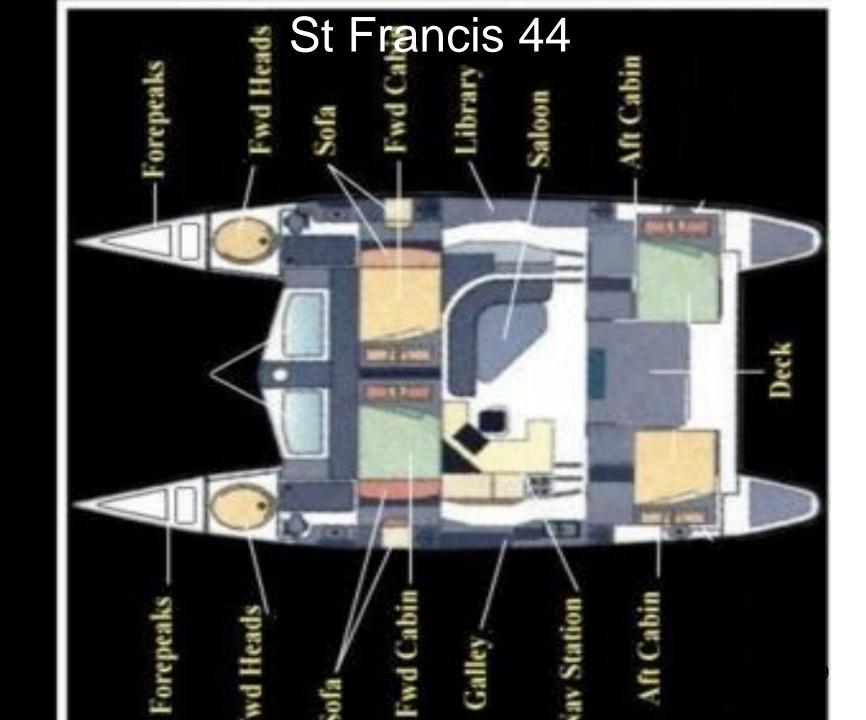


Catana 44



St Francis 44 Mk II







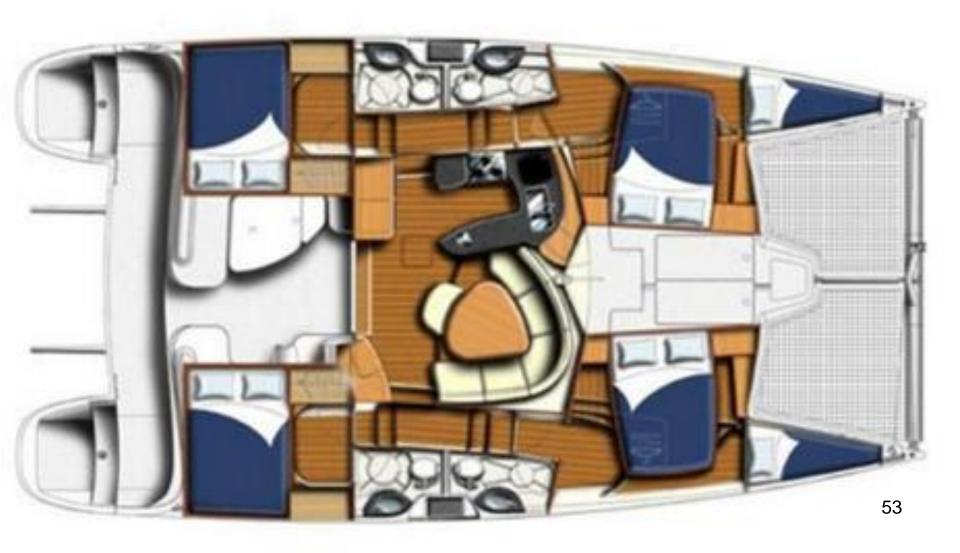
Lagoon 44 Owner's Version



Leopard 43



Leopard 43



Catamaran Characteristics

Catamaran Characteristics

- Most important catamaran characteristics:
 - –Bridge deck clearance (BDC)
 - -Beam/Length ratio (B/L) & static stability
 - Load carrying capacity (LCC)
 - -Comfort at sea, including pitching
 - Integrity and quality of build
- From 'Good Cat Bad Cat' Article -(Bay Yacht Agency, Annapolis, MD)

Bridge Deck Clearance

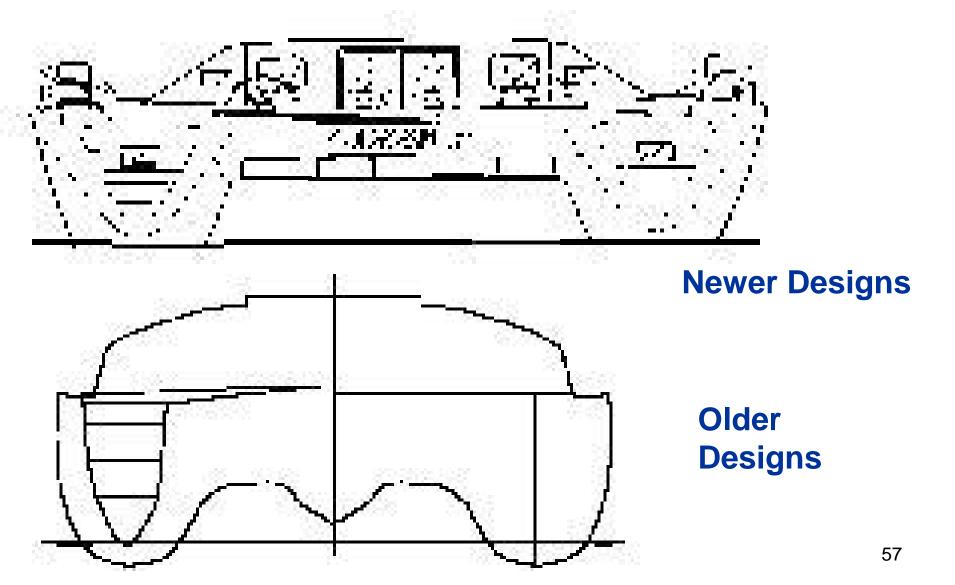
- Height fm water to underside of bridge deck
- Higher is better but:
 - increases CG

-reduces interior headroom

increases windage

- -degrades boat aesthetics
- Too low BDC causes pounding upwind, crew fatigue and speed loss
- Plusses: Smooth transition hulls to BD, curved BD front, adequate distance btwn hulls
- Too long BD increases pitching and pounding

Bridge Deck Clearance







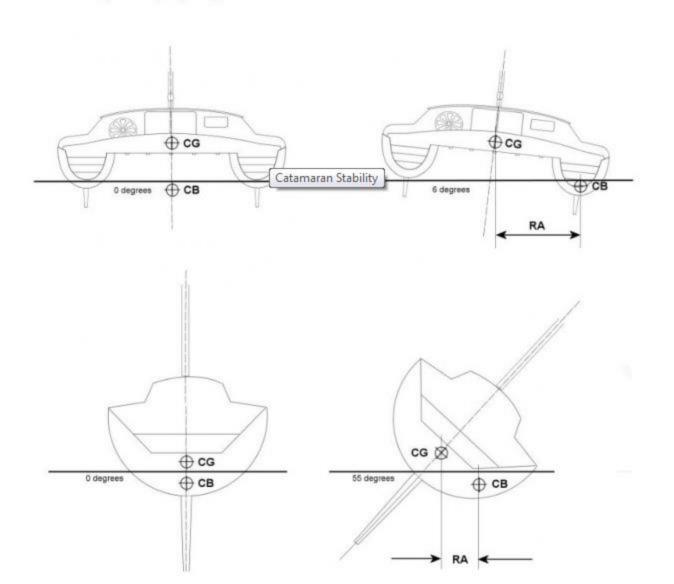


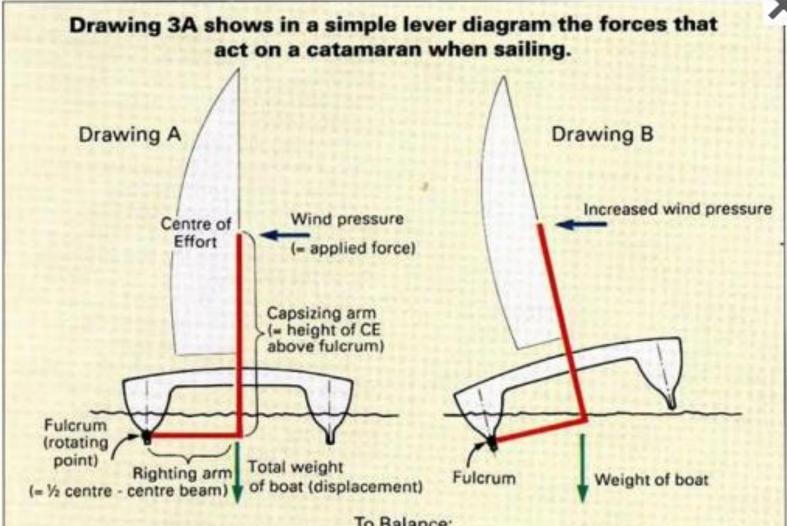
Stability (in kts) & Capsize

- Static stability edge of capsize
- Dynamic is 60% of static safe to sail w/ all sails up, allows for wind gusting
- Risk of capsize too much sail up, >5 degrees heel, windward hull lifts
- Reef early to prevent risk of capsize
- Stability depends on length, beam, weight,
 SA and CE
- Ideal B/L ratio 50-55% under 50'
- Narrow hulls need more beam, less if wider 61

Righting Arm & Stability

Stability at varying angles of heel





To Balance:

Weight of Boat x Righting arm = Wind pressure x Capsizing arm (Capsizing Moment) (Righting moment)

If the righting moment is greater than the capsizing moment, the boat stays upright ie the boat is stable (See Drawing A)

If the capsizing moment becomes bigger than the righting moment (due to a wind increase) the boat starts to capsize (See Drawing B)

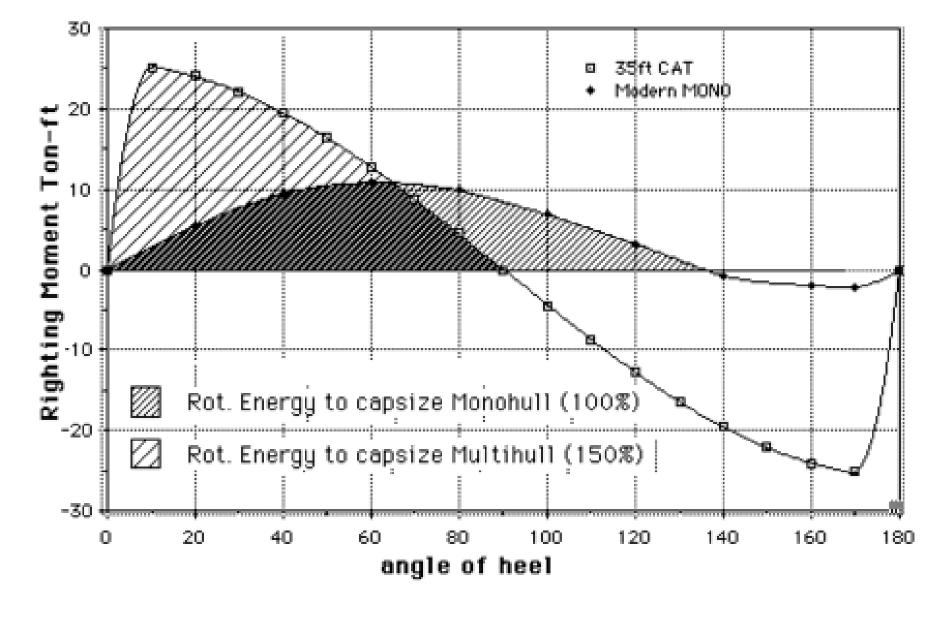
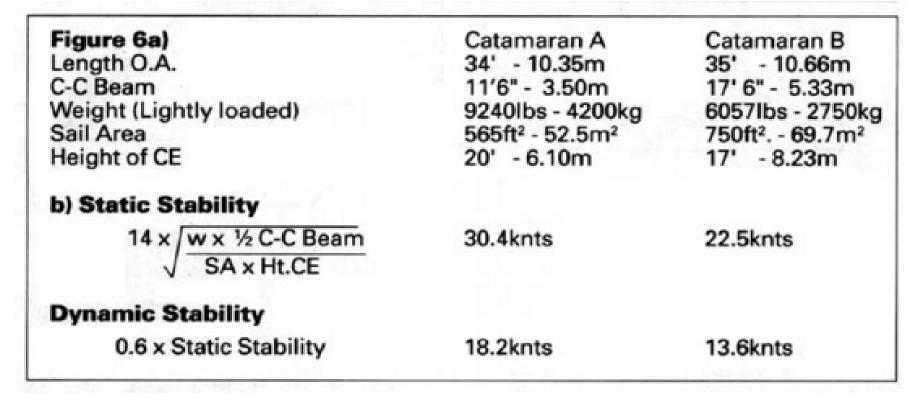


Fig. 3. Static stability curves give the energy required to capsize a modern monohull and a modern multihull.



Typical 45' first reef 18-20 kts wind

The first noticeable points from Fig.6a are that catamaran B has a wider beam than catamaran A, but carries 33% more sail and has a much lighter construction weight.

If you asked the opinion of the designer of catamaran A with reference to design B, he would say that he has been designing and building catamarans for thirty years, that his sail area to weight ratio to beam etc. had evolved to provide the maximum stability, Which adds up to sailing safety.

The designer of catamaran B, a more recent designer in the cruising catamaran field, would point out, that his design had much more beam (which is a feature of catamaran design bear the last ten years) and thus has the stability to carry the extra sail area.

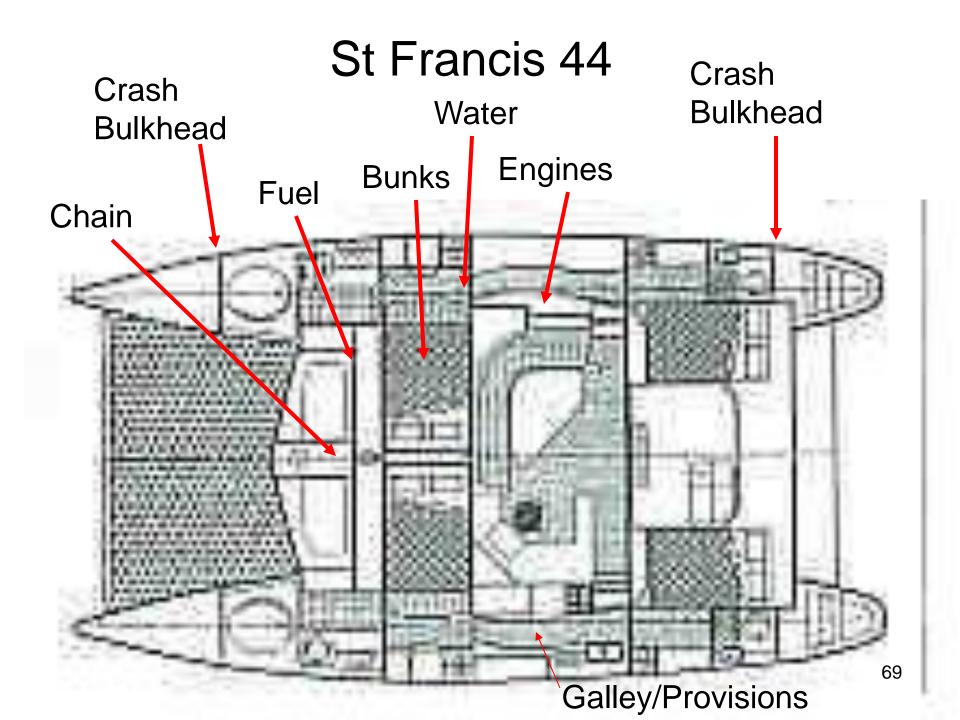
Load Carrying Capacity

- Cat has 10-20% less LCC than similar length modern mono
- More LCC in similar size cats usually means fatter hulls and less speed
- Bigger cats more LCC & liquid load
- SF 44 has ~5,000 lbs, Bahia 46 ~9,000 lbs, Lagoon 50 ~13,000 lbs
- Exceeding design LCC degrades performance and reduces BDC

Comfort at Sea

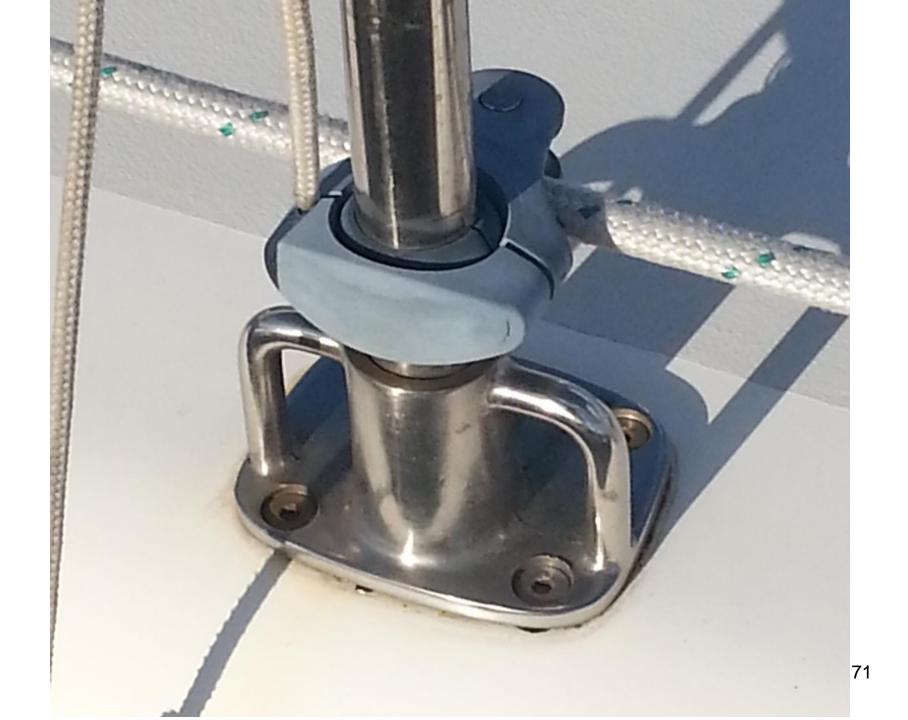
- Sail upright, ~5 degrees heel max
- Ride over big seas in somewhat jerky motion, but with little roll even downwind
- Reduce pitching:
 - by removing weight from ends of boat
 - center weight F&A engines, fuel, water, chain, provisions, etc
- Easier to stand watch in:
 - more room,
 - same level,
 - better visibility



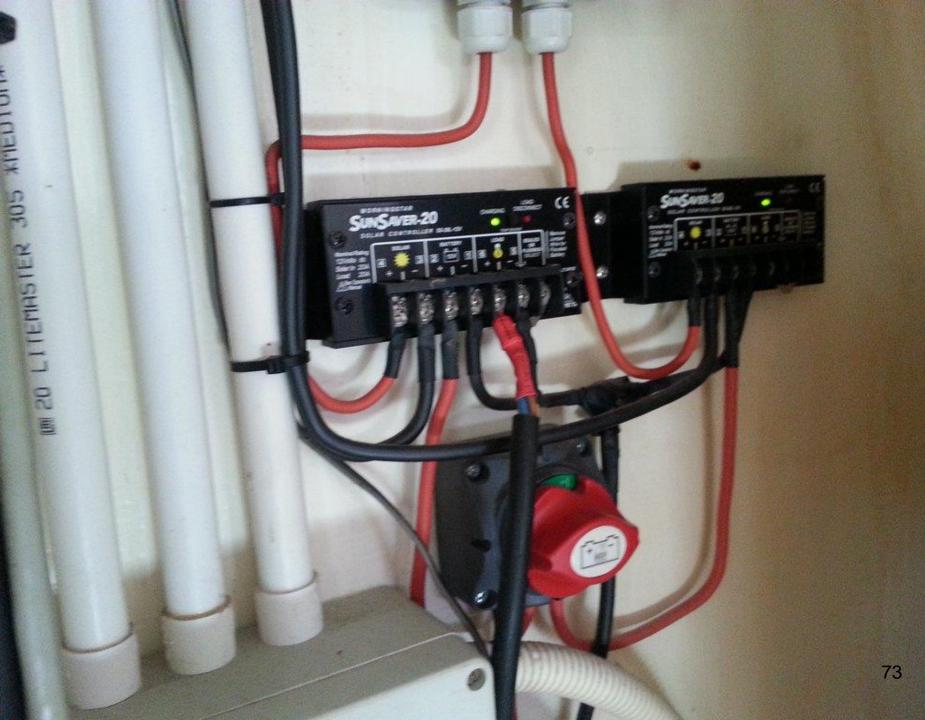


Integrity and Quality

- Hull construction core & type, solid layup or combo
- Hull design, deck/bulkhd joints, gelcoat finish
- Engine/sail drive make, installation
- Deck hardware quality, welding, installation
- Rig and sail plan design, quality fittings
- Galley appointments and equipment
- Electric & plumbing quality & neatness
- Joinery work fine woodworking techniques









Features and Tradeoffs

Catamaran Features 1

- Each cat is a compromise, none have all positive features
- Keels
- Helm Positions
- Rigs
- Sails and Handling Options
- Cockpits and Covers
- Saloons
- Saloon Window Construction
- Galleys

Catamaran Features 2

- Navigation Stations
- Engines and Power Train
- Crash Bulkheads
- Ground Tackle
- Dinghy and Outboard Storage
- Insurance
- Ventilation
- Other Desirable Features

Keels - Dagger Boards vs Stubs

Dagger boards:

- "slightly higher pointing ability at speed in narrow upwind steering angle," longer is better
- hard to clean trunk and can get stuck
- vulnerable to grounding and floating debris

Stub Keels:

- allow drying out on keel bottoms
- gives extra tankage and double bottom
- protect props & rudders from grounding damage





Helm Positions

Two stations aft hulls:

- exposed to weather/sun
- electronics UV damage
- require duplicate binnacles, seats, electronics, steering, throttle/gear shift
- can't see all 4 corners from one side

One station in cockpit:

- on raised protected seat allows good vis and comfortable long periods at wheel
- must allow view to all 4 corners for docking
- consider how to protect from sun and weather

Helm Options

Fly bridge:

- Forward visibility problem thru headsail
- Much higher main boom so may be difficult to access sail and stack pack closure
- Inadequate weather protection
- Need ladder space in cockpit, up and down
- Windage
- Atlantic Cats Sailing cockpit at mast forward with door to saloon, helm also in saloon
- Seawind Cats Two steering stations in cockpit, but difficult to see forward from either







Elevated Helm Station



Rigs

- < 65' mast height if not ICW problem.
- Double head stays & shrouds extra support for very tight cat rig
- Hard vang if not topping lift chafe on main
- Chain plate integrity robust 316L and substantial connection to hull
- Wire end fittings mechanical or swaged
- Rig to mast connection inspect carefully
- Old rigging big problem on high tension cat
- Inspect annually & before long passages







Sails

- Main typical big full batten, big roach, 3 reefs
- Stackpack and lazy jacks work great but need access to entire main boom
- RF jib smaller head sail, no pole needed
- Better rig two head sails plus light air sail on furler
- Example SF44 700 sf main, 450 sf jib, staysail jib, Code 0 and/or big asym spinnaker
- No backstay aft swept shrouds carry forward load, running backstays?
- Solid vang topping lift rubs top of sail
- HF antenna vertical whip, long wire difficult













Light Air Sails

- For apparent winds 5-12 kts
- No poles required!
- Asymmetrical for beam to down wind
 - on 'new tech' top down furler best
 - tacked on simple vertical line bridle
- Code 0 for upwind to broad reach
 - on endless line small furler best
 - need bowsprit/prodder forward of head stay for tack
 - might interfere with some anchor roller trays









Sail Handling

- Winches for:
 - main sail sheet
 - head sail sheets P&S
 - head sail furling line, stay/light air sail sheets P&S
- Cleats don't cleat the jib or main sheet!
- Line stoppers for furling & main reefing lines
- WinchRite to power all winches
- Mainsail reefing at the mast or from the cockpit







WinchRite Electric Winch Handle



Cockpit Features

- Visibility good forward and aft, multiple comfortable look out positions underway
- Saloon/cockpit door strong, weather-proof, lockable
- Seating comfortable, sleep able
- Flooring good tread and draining
- Access easy entry/exits
- Good stormy weather protection

Good Visibility Forward









Cockpit Covers

Hard top:

- best if well thought out
- strong rain/sun cover
- access to full boom/sail length
- rain water collection through hoses to deck fills
- mounting area for solar panels (F&A), need to minimize boom shading
- Effective removable fwd wind screen
- · Side covers for rain/spay protection













Saloons

- My requirements:
 - 3 entrance/exits cockpit & to both hulls
 - big navigation station/office electronics, circuit breaker panel, table space, comfortable seat
 - big dinner table with comfortable seating
 - seating comfortable, useable as bunk, storage for batteries & emergency gear
 - good visibility forward and to sides
 - very strong door construction
 - good lighting LED and well spread out
 - galley enough room and counter space







Galley Up vs Galley Down

My requirements:

- counter top 10-15 If food prep space, near sink & stove
- storage lockers as many as possible
- big refrig and freezer refrig same level, 10+3 cuft
- appliances stove, microwave, toaster, sink, etc
- big food pantry nearby, easily accessed
- pass through if down convenient to saloon
- Under about 45' hard to fit big galley in saloon
- Galley down gets cooking/dish/trash clutter out of main saloon
- "Light impact" on watch in cockpit?









Navigation Stations

- Best in main saloon forward corner P or S
- View out at least 180 degree forward
- Seating forward facing, comfortable for watch standing
- Big table surface doubles as office space
- Electronics viewable, wiring accessible
- Circuit breaker panel -
 - nearby and visible from cockpit door
 - rear wiring easily accessible
- Chart & book stowage?







Big Nav Station



Saloon Windows & Hatches

- Construction/installation look carefully
- Opening hatches big plus if properly done

Sloped:

- stronger against big wave slap
- less windage, more aerodynamic (TCyclone issue)
- sun covers or dark glazing needed for heat reduction in port

Vertical:

- less sun heat without covers
- vang usually not possible
- more windage esp in TCyclone













Engines and Power Train

Two small vs one larger diesel:

- each ½ hp of single engine
- motoring one uses ½ fuel for similar speed
- using two, same fuel but ~ 2 kts faster

Angled straight shaft vs sail drives:

- sail drives most common but some corrosion issues
- straight shaft easier to protect, more difficult install

Placement in hulls:

- center vs aft aft weight increases pitch
- vertical sail drive vs angled inboard

Access:

- from exterior aft deck, under aft berth, internal door, cover
- room to perform routine maintenance easily?
- how to remove/overhaul engines?













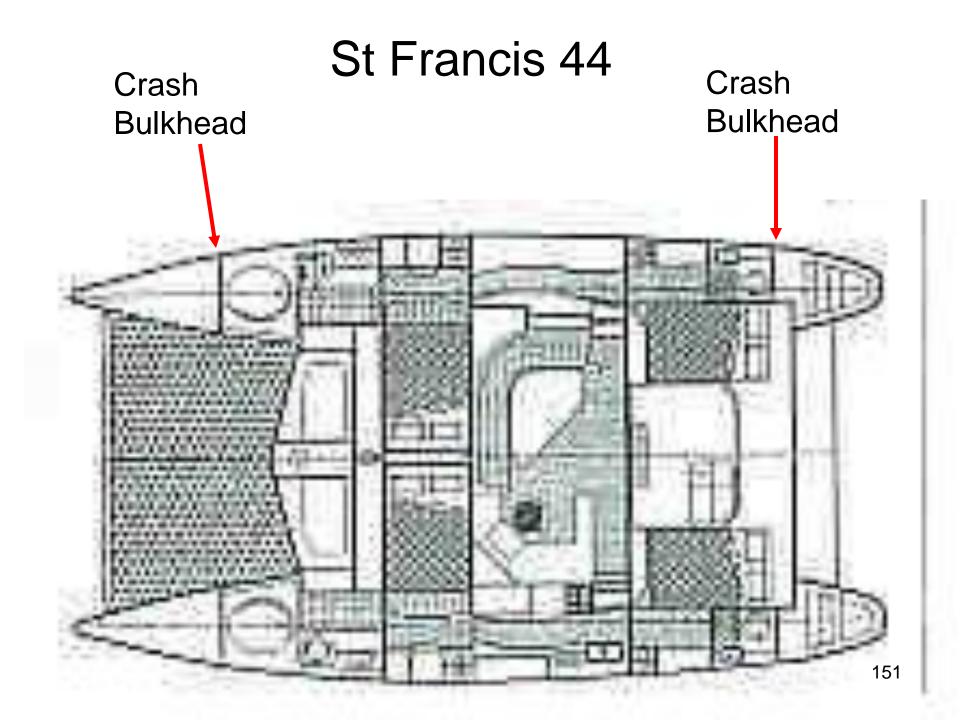




Crash Bulkheads

Crash bulkheads:

- two fwd and two aft typical
- inspect integrity and waterline location
- fwd good place for holding tanks providing double hull protection
- stowage only light weight items fwd and aft
- Flotation many cats will float if holed due to light weight and cored hulls, ask dealer
- Loading caution, overloaded cats may not float!











Ground Tackle

- Anchor roller strong w/ big modern anchor
- Two anchors two rollers better than one
- Windlass robust, on deck mount, up/down & wireless remote control
- Chain routing: (windlass to roller)
 - salt water wash down
 - easy bridle attachment/removal
 - see chain lead at water during retrieval

Proper chain locker:

- mount windlass on deck for longer chain fall
- deeper prevents chain castling problem
- sufficient rode type/length for cruising grounds



















Dinghy and Outboard Storage

Dinghy davits:

- stowed on davits U/W very convenient
- best on high, 6'+, strong davits, w/o fuel or engine
- low davits dangerous at sea & in port theft risk
- Outboards stowed close by on aft rail, use integrated lift to lower/raise
- Locker vented, nearby for fuel, oil and gear
- 10.5' RIB w/ 15 & 5 HP OB:
 - good dinghy type, size & HP choice
 - engine backups esp is same brand
 - 15 HP for long fast runs w/ dive gear or 4 pers
 - 5 HP for in port fuel economy, uses same fuel caก













Ventilation

- Deck hatches more is better, min 1 ea space,
 SF 44 has 14 opening deck hatches
- Side opening ports ensure integrity
- Saloon vents cabin top and sides best
- Escape hatches a must in each hull, look carefully at integrity, placement and access
- Fans Caframo best option, reliability, cost, volume, and cleaning
- Air conditioning (only needed at dock)
 - permanent installation expensive, inefficient, space
 - 7K Btu window AC is cheap and efficient, location?

Caframo Ultimate 757 12V 2-Speed 7" Fan Direct Wire White



About \$50







Insurance

- Cost of policy: (shop carefully)
 - underwriter's perceived risk
 - cost to settle claim, adjuster travel
 - boat value
 - deductible
 - agreed value vs actual cash value
- Ask hard questions 'what's not covered' list
 - tropical cyclone exclusion zones, hurricane plan?
 - pirate/terrorist/war zone/country exclusions
 - consequential damage and maintenance coverage
 - on mooring buoy coverage
- Claims reputation must ask cruiser clients

Other Desirable Features

- Bunks min two, amidships queens P&S
- Workshop storage space for lots of tools, spares
- Lifelines strong w/ tall stanchions, low stretch line vs wire vs plastic coated wire
- Atwartships & cockpit access- full width walkway behind cockpit
- Side decks flat & wide leading forward
- Deck lockers big, lots esp centered F&A, life raft storage locker
- Ceiling height adequate in saloon, cockpit & hulls





Internet References

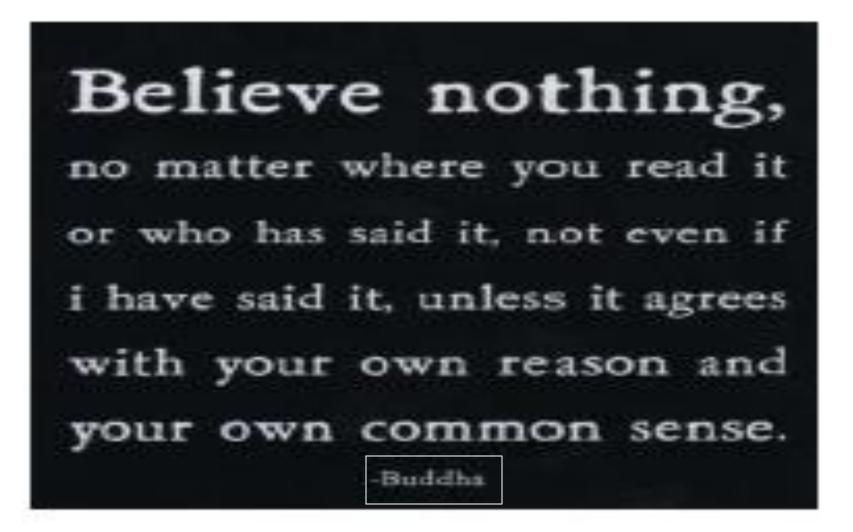
- Manufacturer websites
- Catamaran forums
- "Good Cat Bad Cat" article
- www.MultihullDynamics.com
- www.Aeroyacht.com
- www.2Hulls.com
- www.Multihulls-world.com
- www.Sailboatdata.com
- www.Wharram.com
- http://www.wherethecoconutsgrow.com/2015/09/whatmarine-insurance-companies-dont-want-you-to-know/

Book References

- Catamarans : The Complete Guide for Cruising Sailors/Every Sailor's Guide – Gregor Tarjan 4 stars
- The Sailor's Multihull Guide Kevin Jeffrey 4 stars
- Cruising in Catamarans/Communique- Charles Kanter 3 stars
- The Cruising Multihull Chris White 4 star
- Others
- None really good!, some dated, some better than others, some poorly written, see Amazon reviews

Cautions

- Not everything you read on the internet or hear as 'expert opinion' is true!
- Brokers and dealers are motivated to tell you what is wrong with the competition IOT sell their boats.
- Blue water cruisers can't afford cheap gear so research, research, research.
- If it doesn't pass the 'eye test' be suspicious and ask hard questions!



Disclaimer!

Another version of the eye test!

Modern equivalent is that not everything you
read on the internet is true!

